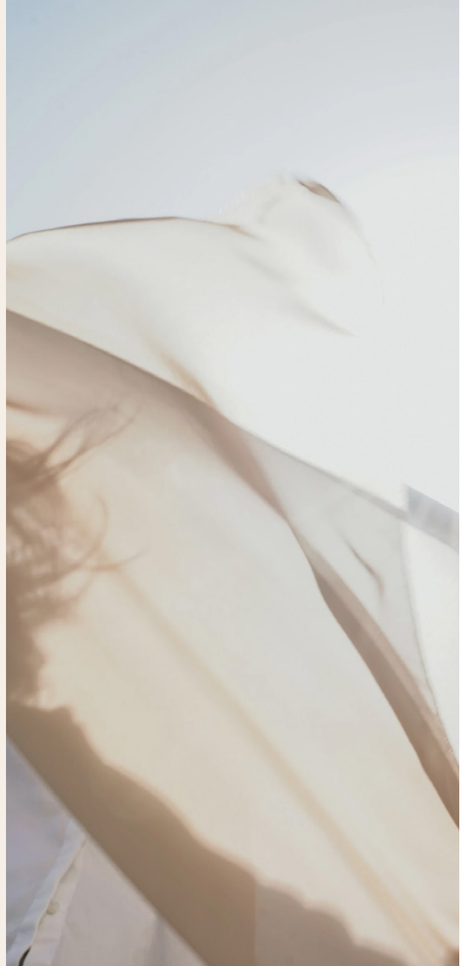
2025

SUSTAINABILITY REPORT

VANELLI



Our Sustainability Commitment

This report has been prepared to transparently share our commitments and performance in Environmental, Social, and Governance (ESG) areas as Vanelli Tekstil.

By placing sustainability at the core of our business strategy, we aim to leave a more livable world for future generations. In line with this vision, we present the steps we have taken in environmental, social, and governance domains—guided by ESG criteria—alongside our future commitments within this report.

Empowered by the trust placed in us by our stakeholders, Vanelli will continue to generate sustainable value for the future.

Respect for Nature, a Signature for the Future.

About Vanelli

Operating since 1932, Türkün Holding is a group of companies comprising Türkün family enterprises, one of Turkey's most well-established textile manufacturers and exporters. The foundation of its operations was laid in 1932 by Ali Vehbi Türkün. In 1947, Saadettin Türkün took over the management as the second generation. In 1976, Erol Türkün, upon completing his textile engineering education in Germany, established Erol Türkün Tekstil with the support of his father, Saadettin Türkün. In 1983, the company relocated to the Bursa Organized Industrial Zone, which was established as Turkey's first organized industrial zone. In 1989, Erol Türkün founded Dina Vanelli Foreign Trade Company and commenced export operations.

Türkün Tekstil was established in 1991, followed by the commencement of operations at Mega Tekstil in 1993. In 1997, driven by the vision of Erol Türkün's wife, Tülin Türkün, Vanelli Konfeksiyon was founded. This milestone allowed the home textile manufacturing company to launch its first retail store under the brand Deco Center. Offering home textiles and interior decor products, Deco Center rapidly expanded into a retail chain, subsequently launching its e-commerce platform in 2013. As of January 2022, as part of corporate sustainability and transformation initiatives, the Türkün Holding subsidiaries—Mega Tekstil, Türkün Tekstil, Vanelli Konfeksiyon, and Dina Vanelli—merged under a single umbrella to operate as VANELLİ Tekstil San. Tic. A.Ş.

About the Report

As Vanelli, we are pleased to share with you our 3rd Sustainability Report, which we have prepared with an integrated perspective. Aware of our responsibilities towards the planet, people, and the business world, we aim to share our progress in our sustainability journey with you, our valuable stakeholders, every year through our sustainability reports. This Sustainability Report for the year 2025 includes our Sustainability Strategies, goals, and our progress and performance in Environmental, Social, and Governance (ESG) areas.

In our report, we present to our stakeholders our integrated management system, strategies, practices, targets, and the progress we have made for the year 2025 in environmental, social, managerial, and financial fields. Along with the requirements of the United Nations (UN) Global Compact (UNGC), our contributions to the “2030 Agenda and Sustainable Development Goals” published by the UN are included in our report.

Our sustainability report has been prepared in accordance with the Global Reporting Initiative (GRI) Standards “Core” option, and the reporting period has been determined as 01.01.2025 - 31.12.2025.

The reporting frequency has been set as 1 year, and the activities at Vanelli Textile’s production facilities located in the Bursa Organized Industrial Zone are the subject of this report [cite: Gemini Chat. Evidence: Sustained engagement in corporate branding, marketing copy, and report visualization tasks for Vanelli Textile and its parent holding company. Date: 2025-12 to 2026-06., Gemini Chat. Evidence: Sustained engagement in creative tasks within the Nilüfer district and correction of regional fuel prices for Bursa. Date: 2025-12 to 2026-06.].

Message from the Management

Chairman of the Board

Erol Türkün

> Integrity, honesty, equality, and transparency... As Türkün Holding, we combine our unwavering ethical values with determination and diligence, marching toward the future guided by these core principles.

We are a family-owned company fueled by a passion for interior decoration that has spanned four generations. Our story began in 1932 as a home textile manufacturer. Since then, thousands of individuals have worked around our looms, weaving their unique ideas and projects. Today, we can encapsulate this story in two core concepts: innovation and creativity.

Vanelli manufactures home textiles and accessories for both commercial and residential interiors. We provide our customers with premium-quality fabrics, setting the industry benchmark for interior textiles in residential and contract spaces. We offer an extensive variety of woven fabrics—including plains, textures, and jacquards—alongside printed fabrics available in both narrow and wide widths.

These are meticulously designed for use in drapery, sheers, semi-sheers, upholstery, and dual-purpose fabrics. Our functional textile range includes blackout and dimout curtains, acoustic fabrics, and outdoor textiles. Vanelli fabrics seamlessly meet customer demands for the ultimate phase in interior textiles, incorporating the latest concepts and technical specifications.

We deliver flawless service to our clients. We place utmost trust in our team at every stage, from the initial design phase to product development, selection, and the production process.

Vanelli: From Past to Present

1932
Textile operations were initiated by Ali Vehbi Türkün in 1932.

1947
In 1947, the management of the companies operating under “Türkün Kollektif Şirketleri” was handed over to the second generation. Production of jacquard drapery and upholstery fabrics continued using genuine and artificial silk.

1976
Erol Türkün, who completed his textile engineering education in Germany and returned to Turkey in 1976, established “Erol Türkün Tekstil”—a company bearing his own name—with 8 looms, and commenced textile production in the Duaçınarı district.

1981
In 1981, Erol Türkün acquired a 5,500 m² plot of land in the Bursa Organized Industrial Zone, which forms the foundation of today’s corporate facilities.

1989
“Vanelli Dış Ticaret” (Vanelli Foreign Trade) was established in 1989, playing a pivotal role in the company’s journey toward becoming a global brand.

1990
The company’s first export operations were carried out in Germany in 1990. Vanelli participated in Heimtextil, the world’s largest home textiles trade fair. Brand portfolios including Vanelli, Dina, and Vanelli Concept began capturing shares in the global market.

1991
With the acquisition of an additional 10,000 m² land plot in the Bursa Organized Industrial Zone in 1991, the second production plant was established under the name “Türkün Tekstil”, launching operations in fabric dyeing and finishing.

1996
The first link of the retail store chain was forged with the launch of “Deco Center,” a retail brand selling imported home accessories and decorative products alongside home textile goods manufactured by Vanelli Konfeksiyon.

2007
To keep pace with technological advancements and enhance overall operational performance, the company migrated to SAP and Porini systems.

2011
Throughout 2011, 2012, and 2013, the company was honored consecutive times with the “GOLD MEMBER” award by TREVIRA CS, becoming the first and only Turkish textile company to receive this recognition. Additionally, it stood out as the sole Turkish firm to win the Trevira CS Collection Award for the “Most Distinctive and Special” fabric in the world.

2012
Lean production training programs were launched to boost performance across production lines. The ISO 9001 Quality Management System certification was successfully updated.

2017
A new Management System, RP Digital Transformation, and the Turquality Brand Support Program were officially launched.

2019
E-commerce and online sales operations were launched in collaboration with Deco Center.

2021
All group companies were consolidated and unified under the corporate umbrella of Vanelli.

2022
Key technological advancements were made with the transition to a new ERP software. The company was also awarded the ISO 14001 Environmental Management System and ISO 50001 Energy Management System certifications.

2023
The company won the “Environmentally Friendly Facility” award at the North Star Program organized by TAİDER. Furthermore, by obtaining the Sedex certification, the supply chain was rendered socially and environmentally more sustainable.

2024
Our natural product range was certified with the European Flax Certification and Eco Label. Additionally, the company secured 1st place in the “Environmentally Conscious Industrial Facility” competition organized within the Organized Industrial Zone (OSB).

2025
We have begun generating our own clean energy via the rooftop solar photovoltaic (PV) system installed at our factory, and successfully obtained the RWS (Responsible Wool Standard) certification. Blending half a century of weaving expertise with a deep reverence for nature, we continue to tailor the future with green, sustainable steps, as honored by our Sustainability Achievement Award.

2025 Highlights

EMPOWERING

%29
FEMALE EMPLOYMENT RATE

13
TRAINING HOURS PER EMPLOYEE

%3,1
EMPLOYEE TURNOVER RATE

TRANSFORMING

%100
BCI COTTON SOURCING / BCI COTTON USAGE

ZDHC
SUSTAINABLE CHEMICAL MANAGEMENT

Global Recycled Standard
12% INCREASE IN GRS PRODUCTS

PROTECTING

%0
COMMITMENT TO NET-ZERO EMISSIONS BY 2040

%21
21% OF OUR WEAVING PRODUCTION IS NOW POWERED BY SOLAR ENERGY

MOBILIZING

UN GLOBAL COMPACT
UN GLOBAL COMPACT / COP COMMUNICATION ON PROGRESS 2025

Sedex Member
SEDEX MEMBERSHIP

125
NEW CUSTOMERS ACQUIRED

We set the standards of the future today through our R&D strength. We add value to your life with our proprietary technologies:

Patented Functional Fabric: A patented, superior technology that combines thermal insulation, flame retardancy, and blackout properties within a single texture.

Leak Detection System: A proprietary utility model that instantly detects leaks in pipelines, maximizing safety.

As of 2024, the Design Center holds 1 registered patent for a thermal-insulating and flame-retardant blackout fabric structure, alongside 2 registered utility models regarding leak detection in pipes and smart curing oven systems. Furthermore, a utility model application for a weaving system was submitted within the same year. These efforts contribute to enhancing product performance, supporting energy efficiency, and improving process control.

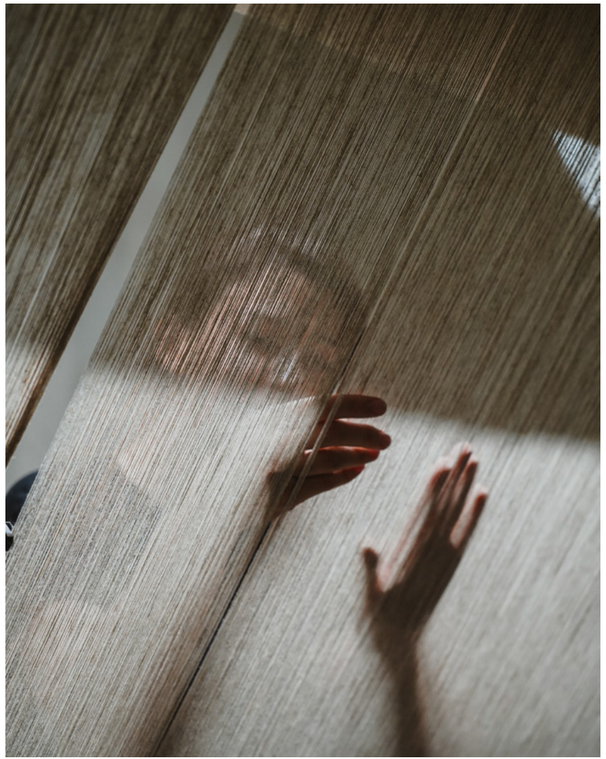
Designing with efficiency, certifying the future

Within 2025, two utility model applications were submitted to support production efficiency and sustainable manufacturing processes, focusing on a loom-mounted modular yarn feeding system and an expanded-channel leno heald for high-volume weaving yarns. These studies aim to increase resource efficiency, reduce waste rates, and optimize production processes.

Out of 62 design applications developed by our Design Center designers, 47 have been successfully registered.

Global Criteria, Local Success: We Received the Sustainability Award

At the event organized by KALDER, one of the actively operating NGOs in Bursa, we received our Sustainability Success Award as a result of the evaluation conducted in line with the scientifically recognized metrics presented to the business world by the WEF (World Economic Forum).



Strategic Approach to Sustainability

Vision, Mission, and Values

Our Vision

To be the leading brand in innovative and sustainable textile products for living spaces.

Our Mission

To create stylish and functional textile products for living spaces.

Our Corporate Values

Integrity: We keep our promises, acting openly and ethically toward all our stakeholders.

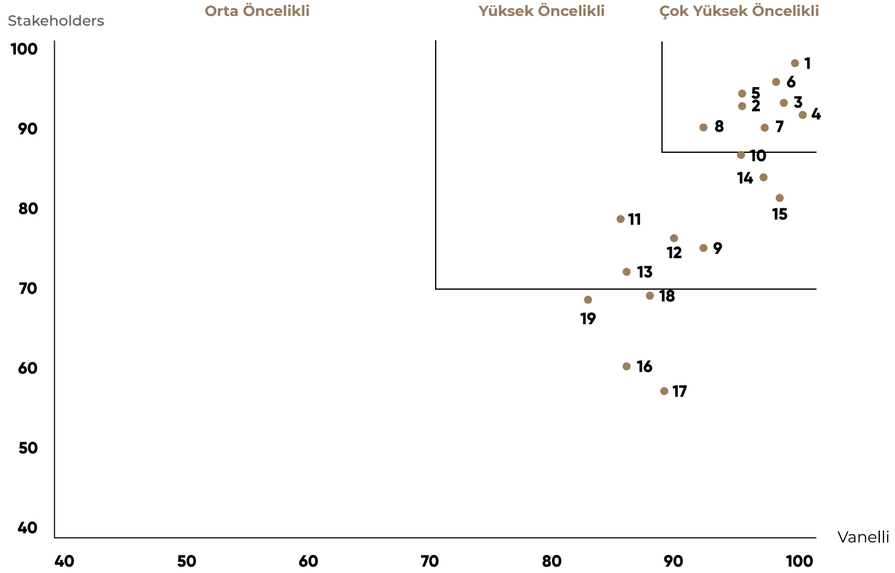
Responsibility: We act with individual and team awareness, rapidly taking initiative and standing behind our work.

Respect: We value differences and provide a working environment built on mutual trust and empathy.

Excellence: By utilizing our resources efficiently, we do every job right the first time and in a way that creates value.

Our Organizational Structure

Materiality Analysis



Very High Priority

1. Customer Satisfaction
2. Business Continuity
3. Design and Product Development
4. Product Quality and Safety
5. Climate Change and Environment
6. Energy Management
7. Social Compliance

Water Efficiency

High Priority

9. Employee Development and Satisfaction
10. Ethical Values and Legal Compliance
11. Waste Management
12. Occupational Health and Safety
13. Digital Transformation
14. Chemical Management
15. Sustainable Supply Chain

Medium Priority

16. Corporate Social Responsibility
17. Data Security
18. Gender and Equal Opportunity
19. Sectoral Collaborations

Our Sustainability Focus Areas

Materiality	GRI Code	Topics	SDG 01	SDG 02	SDG 03	SDG 04	SDG 05	SDG 06	SDG 07	SDG 08	SDG 09	SDG 10	SDG 11	SDG 12	SDG 13	SDG 14	SDG 15	SDG 16	SDG 17	GRI
▯	GRI 306	Waste Management			✓												✓			
▯	GRI 401, 405	Gender and Equal Opportunity					✓			✓		✓								
▮	GRI 404	Employee Development and Satisfaction				✓	✓			✓		✓								
▮	GRI 201	Digital Transformation									✓		✓	✓						
▮	GRI 302	Energy Management							✓		✓		✓	✓						
▮	GRI 205	Ethical Values, Compliance with Laws					✓			✓		✓						✓	✓	
▮	GRI 302	Climate Change and the Environment						✓	✓	✓	✓		✓	✓	✓	✓	✓			
▮	GRI 201	Business Continuity								✓			✓						✓	
▮	GRI 403	Occupational Health and Safety											✓	✓						
▮	GRI 302	Management of Chemicals						✓					✓	✓	✓	✓	✓			
▮	GRI 416 417	Customer Satisfaction								✓				✓					✓	
▯	GRI 308, 414	Sectorial Collaborations								✓				✓						
▯	GRI 303	Water Efficiency						✓					✓	✓		✓				
▮	GRI 201-4	Design, Product Development								✓	✓			✓						
▮	GRI 204, 308, 414	Sustainable Supply Chain Management								✓			✓	✓					✓	
▯	GRI 203	Social Responsibility	✓	✓	✓	✓	✓					✓								
▮	GRI 416, 417	Social Compliance								✓	✓		✓	✓					✓	
▮	GRI 416, 417	Product Quality and Safety								✓	✓			✓						
▯	GRI 418	Data Security																		

▯ Medium-priority topics ▮ High-priority topics ▮ Very high-priority topics — Economy — Environment — Social

Our Strategic Goals with Sustainability Focus

Caring for society and the needs of future generations in the name of sustainability, VANELLI attaches great importance to management through a sustainable strategy within the continuously changing competitive environment. As VANELLI, we adopt and implement the principle of defining and managing our strategic goals, and putting them forward through a systematic approach within the framework of management systems. Our sustainability strategies are integrated into all matters across the dimensions of Customer, Finance, Internal Processes, and Learning and Growth.

Performance results regarding the goals are shared under the relevant headings

CUSTOMER

To increase brand awareness in target countries

To manage and improve brand perception To increase profitability

To develop the product portfolio through innovative works

To ensure sustainable customer satisfaction

FINANCE

To increase turnover

To increase profitability

To reduce costs

To create resources for sustainable growth

INTERNAL PROCESSES

To increase efficiency

To use technology effectively

To increase quality and flexible production capability

To focus on sustainability activities

GROWTH

To develop human resources systems

To become one of the preferred employer brands

To focus on society and the environment

To ensure sustainable employee satisfaction

Environmental

Environmental Compliance

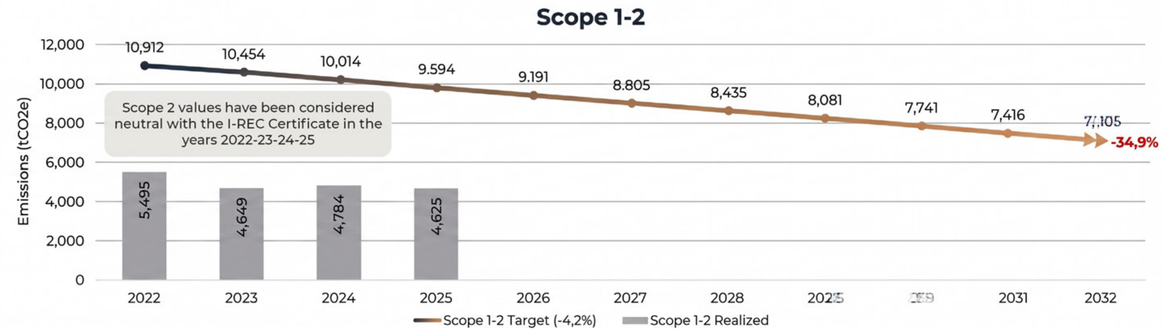
At Vanelli, controlling the environmental impacts of our textile manufacturing processes and ensuring full compliance with all applicable regulations are among our key priorities. Within the scope of our ISO 14001 Environmental Management System and ISO 50001 Energy Management System, energy consumption, water usage, emissions, and waste management are regularly monitored and managed through a continuous improvement approach. Through regular internal and external audits and compliance assessments, we proactively manage environmental risks and adopt a transparent and accountable approach across all our operations.

In our manufacturing activities, particularly in processes involving intensive water and chemical use, we operate in accordance with applicable legal requirements and international standards. While ensuring full compliance in critical areas such as wastewater discharge, chemical management, and hazardous waste disposal, we also develop projects aimed at improving resource efficiency. Through our energy efficiency initiatives, we strive to reduce our carbon footprint.

Vanelli considers environmental compliance not only as a legal obligation but also as an integral part of sustainable manufacturing.

Climate Change and Decarbonization

Greenhouse Gas Emissions

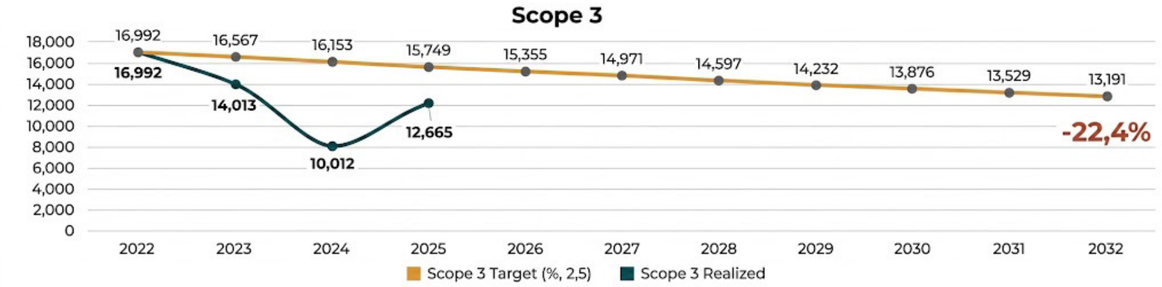


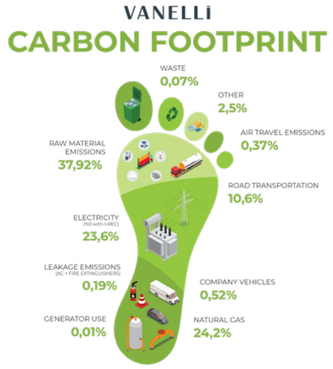
The textile sector provides semi-finished goods to numerous industries, particularly apparel, as well as home textiles, decoration, packaging, and automotive. Due to the extensive scope of our sector and the breadth of our supply chain, it significantly impacts various environmental parameters, most notably greenhouse gas emissions. In order to determine an emission reduction target aligned with the absolute reduction methodology specified in the Science Based Targets initiative's (SBTi) "Apparel and Footwear Sector" guidance document, we will measure and track Scope 1 and Scope 2 emissions separately. However, emissions arising from energy consumption (natural gas and electricity) via our stationary equipment will be monitored as a combined target value in accordance with the same document (Clause C10). To limit the global temperature increase to 1.5°C compared to pre-industrial levels, a minimum linear reduction of 4.2% has been targeted.

We commit to reducing our emissions by 35% by the year 2032, against the 2022 base year.

Click here for the Vanelli Greenhouse Gas Inventory.

Greenhouse gas emissions in textile production primarily originate from processes such as the procurement of energy required for production operations, the manufacturing of materials used, transportation activities, and waste management.





In accordance with the criteria in the Science Based Targets initiative's (SBTi) "Apparel and Footwear Sector" guidance document, a minimum linear reduction of 2.5% has been targeted for our Scope 3 emissions, aligning with the 2°C goal compared to pre-industrial global temperature increase.

We commit to reducing our emissions by 22.4% by the year 2032, against the 2022 base year.

Sustainable Production Powers Itself from the Sun

As part of decarbonization efforts, the goal of installing and commissioning a rooftop solar power plant (SPP) at the main factory has been achieved. Consequently, **21% of the production** at the main factory is powered by solar energy. Another significant project of ours is the land-based SPP investment target. With this energy investment planned for 2026, **100% of the production will utilize renewable electrical energy.**

Our Net Zero Strategy

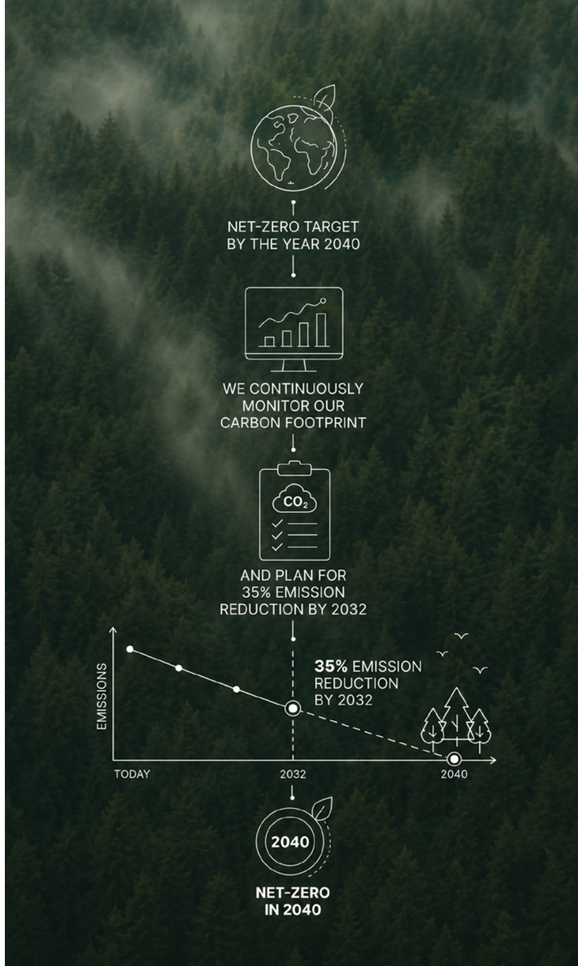
In today's world, where the transition to a carbon-neutral universe is envisioned for a sustainable future, we have established our net zero strategy focusing on climate change-related risks.

As a company, we are determined to reduce our carbon footprint and achieve our net zero emission targets.

In 2023, consistent with Turkey's 2053 Net Zero Emission target, we had targeted reducing the greenhouse gas emissions resulting from our company's operations to net zero by the year 2050.

In 2024, taking into consideration customer demands and our internal dynamics, we have rendered this goal even more ambitious and commit to reaching the Net Zero Emission target by 2040.

For a Cleaner Tomorrow, Net Zero Emissions by 2040



2050 Net Zero Roadmap

Goal:
To reduce greenhouse gas emissions resulting from our company's operations to net zero by 2050.

Net Zero Targets:
We commit to a **%35** reduction in our **Scope 1** and **Scope 2** emissions by **2032** by reducing them by **%4.2** annually compared to the 2022 baseline year, and a

- **Scope 1 %22.5** reduction in our **Scope 3** emissions by reducing them by **%2.5** annually compared to the 2022 baseline year, according to the "Apparel and Footwear Sector" guidance document of the Science Based Targets initiative (SBTi).

Carbon-Free Energy Use
We aim to switch to a permanently renewable energy source by transitioning to a Solar Power Plant (SPP) system as of 2025, which we have been sustaining with I-REC certificates as of 2022.

Energy Efficiency
We continuously evaluate our facility and equipment to increase our energy efficiency. By promoting the use of efficient technologies, we are generalizing energy-saving applications.

Sustainable Material Use:
We are increasing the ratio of materials obtained from sustainable sources in our production processes We aim to reduce our environmental impact by increasing the use of recycled materials and reducing harmful chemicals. Environmental, social, and economic impacts are considered in product design. In this context, we aim to increase the use of sustainable raw materials during the design phase and implement energy efficiency effectively in product processes. On the other hand, we aim to reach correct product design on the first try by designing our products digitally with artificial intelligence-supported programs, reducing the number of samples.

Waste Management and Recycling
We continuously strive to reduce the amount of waste and increase the recycling rate. By improving our waste management processes, we encourage reuse and recycling of waste.
We continue to use environmentally friendly product packaging in our products. We continue to cooperate with facilities, business partners, and educational institutions to ensure the recycling of all our textile waste. We continue to reduce greenhouse gas emissions from the supply chain by turning to certified suppliers to comply with sustainability standards.

Innovation and R&D
We continuously invest in R&D efforts to develop innovative solutions focused on sustainability.
We aim to reduce our environmental impact and achieve our net zero targets through innovative technologies and applications.

Energy Efficiency and Renewable Energy

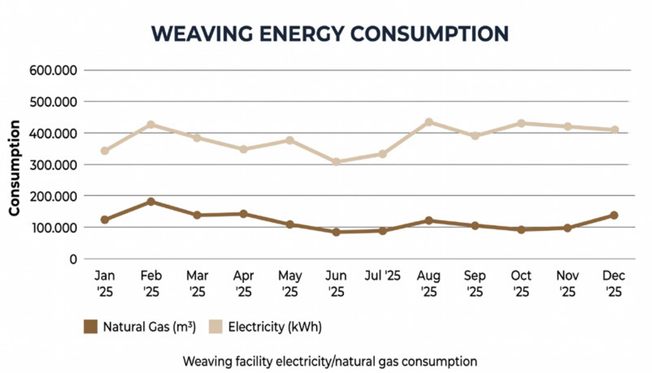
In order to maintain our energy management system in compliance with international standards, we regularly define, review, and update our targets, strategies, and action plans, and share them transparently with our relevant stakeholders.

In line with this approach, we prioritize the continuous improvement of our energy performance and increasing efficiency in resource utilization. As Vanelli, within the scope of our energy management activities, we consistently implement practices aimed at improving energy efficiency, reducing greenhouse gas emissions, and increasing the share of renewable energy use. In alignment with our development targets, we focus on minimizing our environmental impacts and continuously enhance our environmental and energy management practices accordingly.

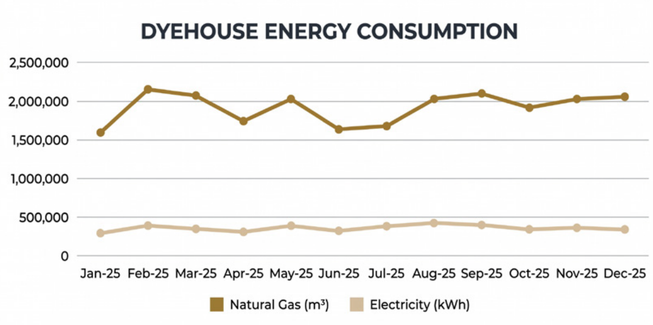
As a concrete step toward our carbon-neutral goal, 21% of our weaving production is supplied from renewable sources through the solar energy system installed on the roof of our main factory. With this implementation, we both reduce our carbon emissions and contribute to our sustainable production approach.

Acting with awareness of limited natural resources, Vanelli continues its environmentally responsible production through renewable energy investments and energy efficiency initiatives, progressing with the goal of creating a more livable world for future generations.

In 2022, 2023, 2024, and 2025, 100% of the electricity consumed in our production and office environments was supplied from I-REC certified renewable energy sources.



Weaving facility electricity/natural gas consumption



Dyehouse facility electricity/natural gas consumption

Click here for Vanelli Energy Consumption Details.

As Vanelli, we aim to ensure the efficient use of resources and consequently reduce energy costs by managing energy consumption with a systematic approach across all our operations.

In this context, we purpose to maintain the continuity of our energy management system, which focuses on the continuous improvement of energy performance and efficiency.

To achieve our goals, we adopt an effective, inclusive, realistic, and integrated energy management approach in line with our core principles.

Integrated Management System KPI Targets	Unit	2025 Target	2025 Actual
Weaving - Reduction of Electricity Consumption	(kWh/mt)	2.25	2,18
Confection - Reducing electricity consumption	(kWh)	3567	3350
Yarn Dyeing - Reduction of Electricity Consumption	(kWh/kg)	1.2	1,148
Yarn Dyeing - Reduction of Natural Gas Consumption	(kWh/kg)	3,85	3.629
Yarn Dyeing - Reduction of Water Consumption - Industrial	(m3/kg)	0.075	0.084
Yarn Dyeing - Right First Time production (RFT %)	%	87%	87%
Finishing - Reduction of Electricity Consumption	(kWh/mt)	0.14	0,155
Finishing - Reduction of Natural Gas Consumption	(kWh/mt)	1.4	1.601
Finishing (WASHING) - Reduction of Water Consumption - Industrial	(m3/mt)	14,77	16.819
Finishing - Right first time production	%	98,68%	98.92%
Dyeing - Reduction of Electricity Consumption	(kWh/mt)	0,34	0,311
Dyeing - Reduction of Natural Gas Consumption	(kWh/Kg)	7,5	7,57
Dyeing - Reduction of Water Consumption - Industrial	(kWh/mt)	0,115	0,12
Dyeing - Right First Time production (RFT %)	%	82%	86%
Printing - Reduction of Electricity Consumption	(kWh/mt)	0,115	0,261
Printing - Reduction of Natural Gas Consumption	(kWh/mt)	1,6	4,351
Printing - Reduction of Water Consumption - Industrial	(m3/mt)	0,026	0,023
Printing - Right first time production	%	98%	98,6%
Packaging - Reduction of Nylon Consumption (Headquarters)	(kg/mt)	0,019	0,0209
Packaging - Reduction of Nylon Consumption (Branch)	(kg/mt)	0,04	0,0051
Packaging - Reduction of Cardboard Consumption (Headquarters)	(kg/mt)	0,026	0,033
Packaging - Reduction of Cardboard Consumption (Branch)	(kg/mt)	0,011	0,0096
Reduction of Hazardous Waste Amount (Headquarters)	(kg/mt)	0,0017	0,002
Reduction of Hazardous Waste Amount (Branch)	(kg/mt)	0,005	0,001

Energy Management Policy

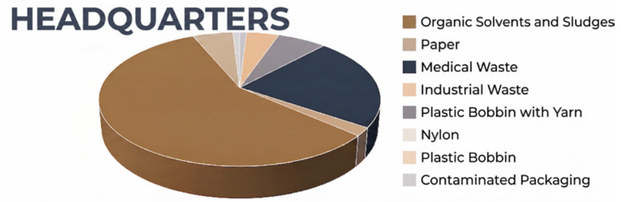
Our company, which carries out design, production, marketing and sales activities of high-end upholstery and curtain fabrics and home textile products, in line with its strategic objectives across all end-to-end areas of activity;

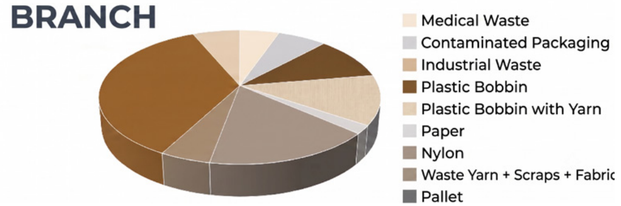
- To ensure full compliance with all legal regulations regarding energy and all conditions accepted by us as compliance obligations,
- To continuously improve, develop and make accessible our Energy Management System, which enables access to all kinds of information and data to enhance our energy management performance,
- To prioritize energy-efficient products, energy-efficient technologies, practices, and services in production and all our processes,
- To ensure continuous improvement is considered when defining objectives and targets in energy performance and management, and to periodically review, update, and provide necessary resources for the defined targets,
- To take energy performance improvements into account in the design and revision of products and production processes,
- To increase the awareness of our employees, suppliers, and the entire value chain regarding resource and energy efficiency,
- We commit to evaluating risks and opportunities from an energy perspective and producing proactive solutions.

Waste Management

We implement waste management with an environmentally responsible and sustainable approach. In this context, in order to achieve our zero waste target, we use resources more efficiently and carry out continuous improvement activities to minimize waste by preventing it at the design stage from our operations. We prevent environmental risks and contribute to the circular economy by sending hazardous waste to licensed disposal companies and non-hazardous waste to licensed recovery companies.

In the final period of 2025, an agreement has been made with a new facility. In line with this agreement, recyclable waste sent by us will be sorted within the relevant company, and fabric and textile waste will be processed into felt for use as insulation material for the automotive and construction sectors; plastic waste will be processed into granules for plastic crate manufacturing; and paper waste will be pulped to enable paper production.





Water Management

Water is a critical resource for both the sustainability of ecosystems and the continuity of textile production. Especially in dyeing processes, water is an indispensable input of production and plays a decisive role in terms of quality, efficiency, and product standards. For this reason, we consider water management among our priority topics.

In line with the GRI 303 approach, we regularly monitor our water consumption and Water Footprint; we implement improvement projects regarding water usage through process optimization and efficiency studies.

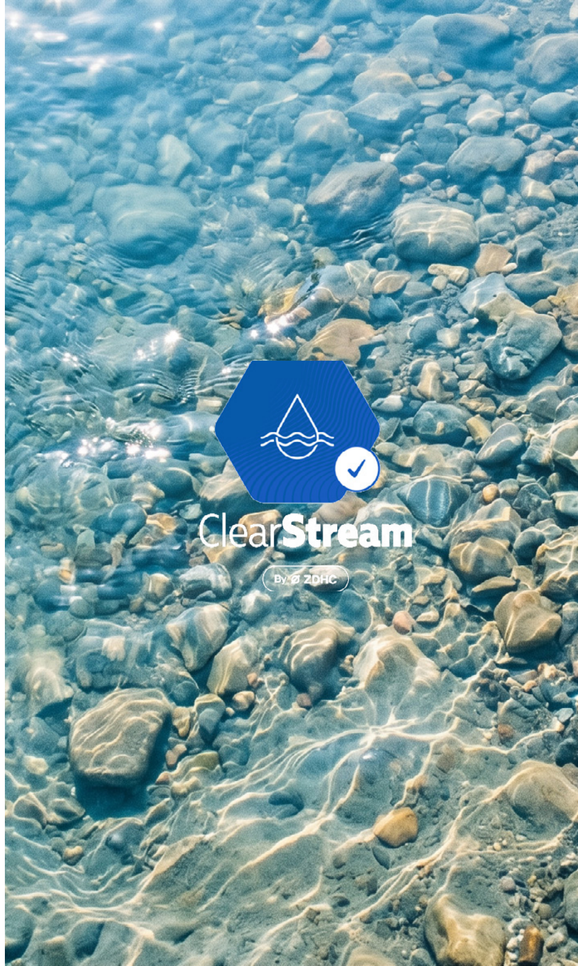
We consider the protection of water resources as a fundamental element of our business continuity and sustainable production approach, and we continue our efforts to produce with lower water consumption in the future.

In line with our future perspective, we regard the protection of water resources not only as an environmental goal but also as one of the key elements of our business continuity, and we aim to minimize our environmental impact.

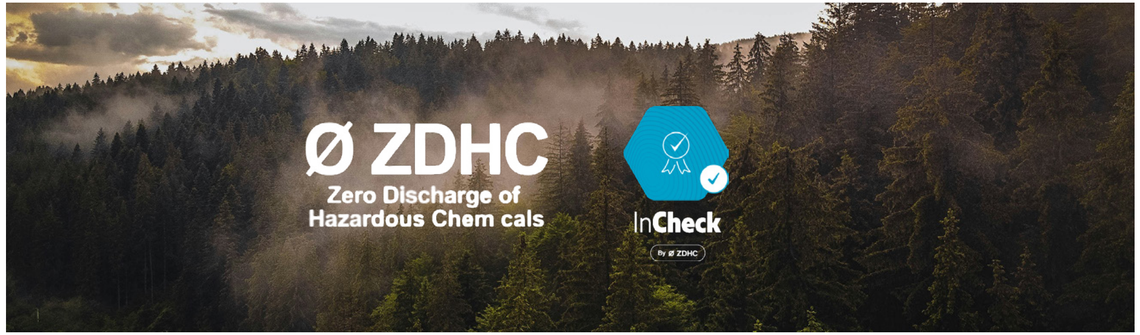
HEADQUARTERS			BRANCH		
Total blue water footprint:	178.089	m^3/year	Total blue water footprint:	74.469	m^3/day
Headquarters building blue water footprint:	15.320	m^3/year	Branch main building blue water footprint:	52.108	m^3/day
Dyehouse blue water footprint:	162.759	m^3/year	Dyehouse blue water footprint:	22.362	m^3/day

Industry average is 120 liters, Vanelli only 56 liters!

In wastewater management, analyses are conducted in accordance with the Supplier to Zero – ZDHC Wastewater Guidelines. Our company continuously improves its chemical management in line with sustainability goals and aims to leave a cleaner production model for future generations. Within this scope, wastewater analysis results obtained through the ZDHC / ClearStream module are transparently shared with all stakeholders. In addition, in compliance with local regulations, wastewater samples are taken unannounced by the Organized Industrial Zone (OSB) every 4 months, and COD (Chemical Oxygen Demand) analyses of our wastewater are carried out every 3 months on our own initiative.



Chemical Management



Vanelli attaches importance to the safe management, use, transportation, storage, and disposal of chemicals in all our production processes in order to minimize the environmental and human impact of our production processes as much as possible.

Within the framework of a sustainable production approach, chemical management is carried out with great care, and full compliance with industry standards is targeted. Within the scope of the ZDHC (Zero Discharge of Hazardous Chemicals) program, ZDHC MRSL-compliant chemicals are used in our production processes, and our chemical suppliers are selected according to sustainability criteria. We transparently share all chemicals used in our production processes and their compliance levels through the ZDHC / InCheck module.

According to the declarations made in 2025, the InCheck Verification Audit conducted by the authorized organization resulted in 100% Compliance.

Click here for Vanelli Water Consumption Details.

ROADMAP TO ZERO

ZDHC Verified InCheck - Level 1 Report

GENEL BİLGİLER

ZDHC Onaylı Doğrulayıcı Adı, Soyadı	Akcaoglu , Emre	ZDHC AID (Tedarikçi)	A399CS69
ZDHC Onaylı Doğrulayıcı Organizasyonu	Leadership Advantage GmbH	Tedarikçi Kuruluş Adı	Vanelli Tekstil Sanayi ve Ticaret A.S.
Tedarikçi Tesis Adresi	OSB GRI CADDE 1.SOKAK NO.2 Bursa, Turkey		
Saha Ziyaret Tarihi	20.01.2025	İç Rapor Referans Numarası	2025-VI1-0-2195
Referans Doküman	Verifier InCheck Level 1 V1.0	Doğrulama Türü	İkinci Taraf ✕ Üçüncü Taraf ✓

DOĞRULAMA SONUÇLARI

Type 2: chemical inventory equal to or greater than 30 chemical products

Kontrol Parametresi	Maks. Puan (A)	Alınan Puan (B)	Puan (%)
Walkthrough sırasında rastgele 5 kimyasal ürün kontrolü	5	5	100%
Envanterlerden seçilen 10 kimyasal ürün kontrolü	10	10	100%
Dokümantasyondan 5 kimyasal ürün kontrolü	5	5	100%
Reçete formlarından 5 kimyasal ürün kontrolü	5	5	100%
Tesis envanter kayıtlarından 5 kimyasal ürün kontrolü	5	5	100%
Toplam Puan	30	**Alınan Toplam Puan** 30	**% Skor** 100%

In addition, by ensuring compliance with international standards such as REACH, GOTS, and OEKO-TEX®, as well as local regulations, we minimize the use of substances harmful to human health and the environment. Our employees are regularly trained on the safe storage, transportation, and use of chemicals; the use of personal protective equipment (PPE) is encouraged, and safety measures are implemented to minimize risks.

Our Environmental and Social Compliance Programs

WATER MANAGEMENT	HIGG FEM, ISO 14001
WASTE MANAGEMENT	HIGG FEM, ISO 14001, ZERO WASTE
ENERGY MANAGEMENT	HIGG FEM, ISO 14001, ISO 50001, THE INTERNATIONAL REC STANDARD
CHEMICAL MANAGEMENT	HIGG FEM, REACH COMPLIANT, ISO 14001, InCheck, ChemCheck, ClearStrear
SOCIAL COMPLIANCE	BSCI Business Social Compliance Initiative, Sedex Member

Social

- Human Rights
- Employment
- Training
- Occupational Health & Safety
- Social Impact

Human Rights Policy

As Vanelli Tekstil, we are committed to respecting human rights in our business processes, protecting employee rights, fulfilling our environmental responsibilities, and adhering to the principle of combating corruption. Our company is based on the United Nations Global Compact (UN Global Compact) and the fundamental conventions of the International Labour Organization (ILO). This policy encourages all our employees, suppliers, and business partners to comply with these principles.

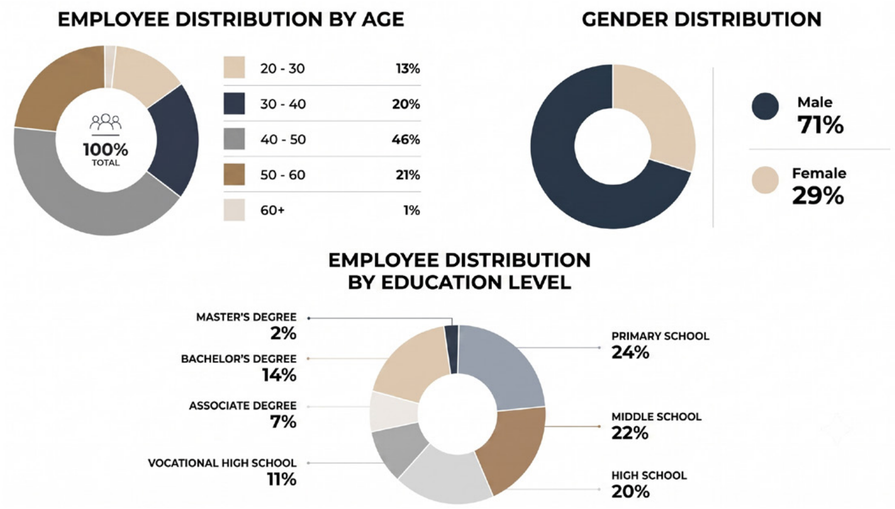
As a globally operating organization, Vanelli Tekstil adopts the Universal Declaration of Human Rights as its guide and embraces an approach that respects human rights towards stakeholders in the societies where it operates. Creating and maintaining a positive and professional working environment for its employees is a core principle of Vanelli Tekstil. It acts in accordance with global ethical principles in matters such as recruitment, promotion, career development, wages, fringe benefits, and diversity, and respects the rights of its employees to establish and join civil society organizations of their own choice. It does not tolerate forced labor, child labor, any form of discrimination, or harassment under any circumstances. Vanelli Tekstil primarily considers the following international standards and principles regarding human rights:

- UN Guiding Principles on Business and Human Rights (2011)
- United Nations Global Compact (UN Global Compact)
- ILO Declaration on Fundamental Principles and Rights at Work (1998)
- amfori BSCI Social Compliance Code of Conduct and Procedures

Employment

In line with our field of activity and business volume, we strive to increase employment, strengthening our workforce with new colleagues, and contributing to our industry with a skilled labor force.

In our company, the ratio of female employment to male employment for 2025 is **29%, and we continue our efforts to empower women in business life.**

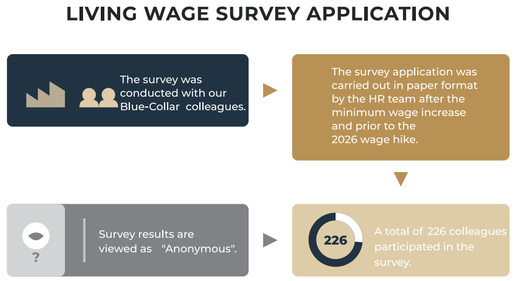


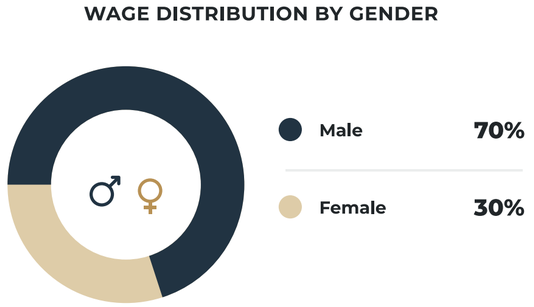
We care about the happiness and development of our employees. We aim to maintain a happy and satisfied working environment equipped with a culture of collaboration and continuous learning, which enables employees to maximize their potential. Supporting our employees in realizing their full potential and achieving success is among Vanelli's core missions. For this purpose, we continue our efforts for employee development and satisfaction.

Fair Employment and Working Conditions: We create a fair workplace environment by providing equal opportunities to all our employees. We prioritize transparency and fairness in determining wages and fringe benefits, and we place importance on gaining the trust of our employees through a transparent and fair compensation policy. We also prioritize transparency and fairness in the determination of working hours.

As a company, we determine the fair living wage by making measurable, transparent, balanced, and fair evaluations based on the results of the surveys we conduct. In line with sectoral wage research, we utilize living wage analyses to maintain internal and external wage balance. By considering the economic indicators of our country and sectoral market data, we aim to implement more competitive, motivating, and rewarding practices with an objective approach.

Within the scope of our fair living wage policy, we provide benefits such as monthly in-kind card assistance, annual bonuses, marriage allowance, birth allowance, death allowance, child allowance, education allowance, circumcision allowance, scholarship support, discount agreements with private healthcare institutions, and interest-free salary advance opportunities.





Communication and Engagement: By creating an open communication and collaboration environment, we value the ideas and feedback of our employees. We encourage effective communication in the workplace, enabling our employees to express themselves and contribute.

We organize various social activities in order to increase the well-being of our employees, improve the workplace environment, and strengthen our corporate culture. By organizing team events, picnics, dinners, and special day celebrations, we strengthen engagement and collaboration among our employees.

Training

We establish a systematic structure to track the competencies, ensure the personal development, and increase the operational efficiency and quality of both newly joined members of the Vanelli family and our existing employees.

Within the framework of this plan, we provide orientation training for newly recruited personnel; for existing personnel, we collect training requests, create annual training plans, and conduct post-training effectiveness evaluations.

By encouraging the personal and professional development of each employee, we enable them to unleash their potential.

Personal and Professional Development: We organize training and development programs to support the personal and professional growth of our employees. By providing the necessary resources for them to enhance their talents and skills, we encourage them to unleash their potential.

We attach great importance to employee training in order to support the personal and professional development of our workforce, increase their operational performance, and ensure that our company achieves its goals. In this context, we conduct interviews with department managers and review performance evaluation results to determine which skills, knowledge, or competencies need to be developed. We define the purpose and objectives of the training programs to be organized. Acting on the principle that each training session must deliver a specific outcome, we clarify how our employees will benefit from these trainings.

To ensure a training program that delivers value, we utilize comprehensive and diverse learning methodologies, taking into account our employees' learning styles and needs. Accordingly, by utilizing a combination of training methods, we offer our employees a variety of learning experiences, such as interactive sessions, online training, mentorship programs, task-based learning, and simulations.

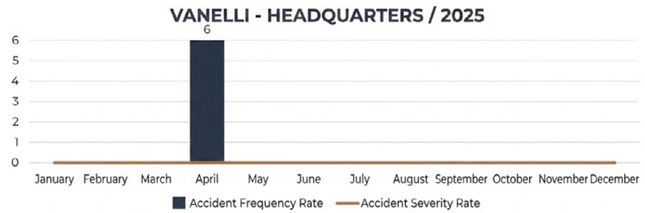
We use evaluation tools to measure the traceability of the training post-participation. We value our employees' feedback regarding the training and utilize this feedback to improve future training programs.

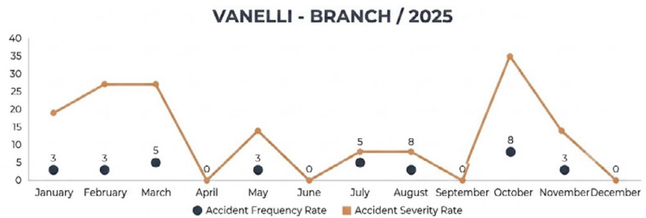
Occupational Health and Safety

As Vanelli, in line with our Occupational Health and Safety Policy, we adopt the creation of a safe and healthy working environment as our priority. We continuously improve our OHS performance across all our processes by ensuring compliance with national and international regulations.

We proactively manage risks that may threaten the health and safety of our employees, take preventive measures, and encourage employee participation to ensure the continuity of safe and efficient working environments.

Our emergency preparedness plans are regularly tested through drills; our work equipment is periodically inspected by authorized persons and organizations in accordance with the relevant legislation, and identified nonconformities are promptly addressed.





Occupational Health and Safety Policy

In line with our OHS Policy, ensuring a healthy and safe working environment in our workplace is our fundamental priority.

In this context, we aim to minimize all kinds of material and moral losses that may occur, and we fully implement all preventive and protective measures against injuries, health deterioration, and hazards during our activities. We place importance on the active involvement of our employees in all processes of the occupational health and safety management system and we value their opinions.

By providing regular OHS training, we contribute to our employees' awareness of occupational health and safety. We ensure that all necessary legal and other requirements related to occupational health and safety are fulfilled completely and in compliance with national and international OHS regulations.

Within the scope of our continuous improvement objective in all areas, enhancing and continuously improving the performance of our systems by taking occupational health and safety into consideration is among our key priorities.

Social Impact

For Vanelli, the concept of society encompasses all our stakeholders directly or indirectly affected by our field of activity, primarily our employees and their families, as well as our suppliers, customers, local authorities, non-governmental organizations, and all relevant stakeholders.

As Vanelli, we build our social impact on adding value to the ecosystem we operate in, drawing strength from our long-established textile heritage. Our contribution to local employment, our practices that support employee development, and the transfer of our long-standing know-how to future generations form the foundation of this approach. By preserving the design and pattern heritage in our textile archive and integrating it with contemporary design understanding, we contribute to cultural continuity. While supporting social development through collaborations with educational institutions, internship programs, and social responsibility initiatives, we aim to create sustainable value in line with the principles of employee welfare, equality, and inclusiveness.

Governance

Stakeholder Relations

As Vanelli, we are aware of the necessity of developing collaborations that will support our corporate vision and create value with all our stakeholders in order to achieve business results together. We ensure that our stakeholders can share their satisfaction and/or dissatisfaction on any matter through communication channels, and we maintain continuous dialogue with society and our other stakeholders on matters related to our workplace and within our sphere of influence, where appropriate.

Within the framework of a win-win principle, we aim to create mutual gains through collaborations and to generate increasing value through cooperation by facilitating the transfer of knowledge, resources, and experience. In this context, we value innovation-oriented collaboration with all stakeholders within the value chain.

Employee Collaborations

As Vanelli, in line with our human-oriented sustainability approach, we regard the knowledge and creativity of our employees as our most valuable asset. In this context, our annual Project Idea Workshop encourages our employees to transform their innovative ideas into projects, and supports successful initiatives through patent or utility model applications.

Within the scope of the 2025 workshop, two utility model applications were submitted for the projects developed by our employees: “Tabletop Modular Yarn Feeding System” and “Expanded Channel Leno Heald for High-Volume Weaving Yarns.” These studies aim to contribute to sustainable production by increasing flexibility in production processes, minimizing weaving defects, reducing resource consumption, and lowering waste rates.

On 25.02.2025, participation was made in the Fire Panel organized by TMMOB. In the panel held under the title “Burning Behavior of Textile Fabrics,” the critical role of textile products in terms of fire safety was addressed, and the importance of using flame-retardant (FR) fabrics was emphasized. It was stated that flammability tests are a common practice in Europe, while there is a need for development in this area in Türkiye. In this context, as the Design Center, contributions are made to safe and sustainable textile solutions through ongoing flame-retardant and high-performance fabric development activities.

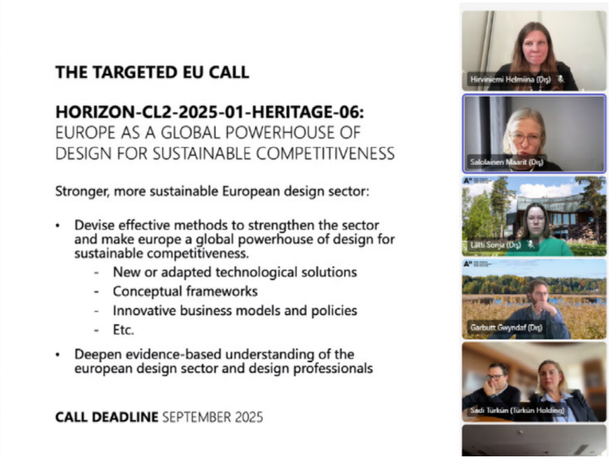
Participation was made in the 21st International Istanbul Yarn Fair held between 26–28 February. Sustainable and innovative yarn technologies were examined at the fair, and current developments and material trends in the sector were followed. The gains obtained contribute to the R&D and product development activities within the Design Center.

On 16 April, participation was made in the 5th Textile Engineering Summit Symposium held under the theme “The Past, Present, and Future of Textiles.” The symposium covered the development of the textile industry from past to present and future transformation areas; innovative production approaches and a sustainability perspective were highlighted.

On 11 April, participation was made in the 1st Textile Sustainability Symposium organized by TMMOB. The symposium addressed current approaches to sustainable transformation in the textile industry, resource efficiency, and the reduction of environmental impacts.

As Vanelli Textile Design Center, participation was made in the Turkish Fashion Fabrics Show fair held between 28–30 April 2025.

Participation was made in the Lenzing Meetings held on 27 May. Within the scope of the event, sustainable fiber technologies, particularly the production processes of environmentally friendly cellulosic fibers and solutions providing low environmental impact, were addressed in detail. Lenzing's approach focused on traceability, carbon footprint reduction, and circular economy was evaluated as an important part of the sustainable transformation in the textile industry.



As the Design Center, we are participating as a partner in the MELANGE project carried out within the EU-funded Horizon Europe Program. Within the scope of the project process, the first meeting was held on 29 April, and official approval for participation in the project was granted as of February 2026.

Within the scope of the project, it is aimed to reduce water, energy, and chemical consumption by developing dope-dyed yarns and sustainable textile production approaches. With the MELANGE project, innovative solutions for environmentally friendly textile production at an industrial scale are being developed; at the same time, international collaborations are being strengthened and integration with the European textile ecosystem is being achieved.

Supplier Collaborations

In line with our sustainability vision, Vanelli continues to establish strong collaborations with both local and international suppliers.

Within this scope, we expanded our environmentally friendly product range by initiating our portal membership under the VANELLI brand with the Lenzing product certificate, which supports a sustainable production approach. At the same time, through flame-retardant yarn projects developed with Trevira, where we hold Gold Member status, one of the leading companies in the industry, our products have been certified in accordance with international standards.

In addition, we stand out with R&D-based projects carried out with leading suppliers in sustainable raw material sourcing. Among these, the Dimout and Thermal Fabric solutions developed in cooperation with Polyteks stand out; these studies, conducted with materials certified with global standards such as GRS and Lenzing, are not limited to production but have been brought into a scientific framework.

Customer Collaborations

At Vanelli, our customer-oriented approach is based on the vision of delivering products and services that exceed expectations.

In this direction, through regular customer visits and periodic Customer Satisfaction Surveys, our customers' needs and expectations are meticulously analyzed, and strategic action plans are implemented based on the data obtained.

In this process carried out together with our customers, products such as upholstery, curtain, cushion, and tablecloth groups are jointly researched and developed according to specific demands. The resulting fabrics are produced not only with high aesthetic standards but also with high technical functionality.

The developed fabrics add value to different living spaces with their safety, comfort, and long-lasting usage features.

Within this scope, our project-based fabrics developed together with customers and interior designers are preferred across a wide range of applications, from residential areas to hotels, hospitality facilities to healthcare institutions, commercial spaces to passenger ships and public buildings, offering both aesthetics and functionality.

Collaborations with Educational Institutions

Joint projects have been developed with Bursa Uludağ University, Pamukkale University, Delft University of Technology (Netherlands), and Aalto University (Finland). Within the scope of sustainability, 5 articles and 1 conference paper have been published.

Biopolymers Used in Textiles

An article addressing the sustainable use areas of biopolymers in textiles and their contributions to environmentally friendly production processes has been published (European Conferences – 7th International Conference on Health, Engineering and Applied Sciences, Rome).

Towards a Greener Future: Sustainability in Home Textiles and Design

An article examining sustainability in home textiles within the framework of raw material selection, production processes, and design approaches has been published (8th International Scientific Conference A.L.I.C.E. 2025).

Finishing Processes in Modal-Based Woven Fabrics

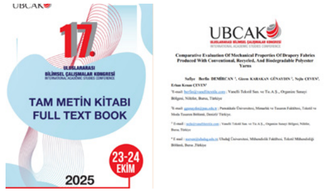
An article analyzing the effects of different finishing processes on fabric performance and emphasizing that dope-dyed technology contributes to sustainable production by reducing water, energy, and chemical consumption has been published (Ege 14th Applied Sciences Congress).

Use of Artificial Intelligence in Textile Design

An article evaluating the effects of AI-supported design processes on efficiency, cost, and sustainability has been published (Ege 14th Applied Sciences Congress).

Mechanical Performance Comparison of Polyester Fabrics

An article providing a comparative evaluation of conventional, recycled, and biodegradable polyesters in terms of performance and sustainability has been published (17th International Scientific Studies Congress – UBCAK).



I Weave Clothes: Multilayer Weaving Design

A paper presenting an innovative weaving method that reduces material waste through a seamless production approach and supports sustainability has been published (ÜSİMP National Congress).

UKAY 2025 National Solid Waste Management Congress

As Vanelli Tekstil, we participated as a panelist in the “Circular Economy and Sustainability Reporting in Industry within the Framework of Climate Crisis and Green Deal” program at the UKAY 2025 National Solid Waste Management Congress organized in collaboration with Uludağ University and Boğaziçi University.

NGO & Institutional Collaborations

anelli Tekstil does not limit its leadership approach to internal corporate management, but creates a broad sphere of impact through sustainable relationships established with external stakeholders.

At both corporate level and through the individual contributions of our leaders, we have active memberships in numerous non-governmental organizations and associations, including TOSAB, BALKANTÜRKSİAD, BUSİAD, BOSİAD, TUGİAD, UIB, TAİDER, KALDER, and UN Global Compact.

In addition to initiatives such as UTIB (TechXtile) and BOSİAD (Generation Z Project), concrete steps have been taken towards sustainable production and carbon-neutral targets through the “Ecological Textiles UR-GE” project carried out in cooperation with UIB and the Ministry of Trade.

Following the Sustainability Achievement Award granted by KALDER, one of Bursa’s leading NGOs, the outcomes and experiences of the process were shared at a panel, contributing to the business community.

Risk Management

At Vanelli Tekstil, we systematically identify risks and opportunities arising from our activities, processes, and relevant stakeholders, and we develop action plans accordingly.

Within the scope of our Integrated Management System, we adopt a risk-based approach. In this way, we aim to improve quality, enhance energy performance, and support sustainability. By identifying potential risks before they occur, we reduce occupational health and safety risks and ensure a safer working environment.

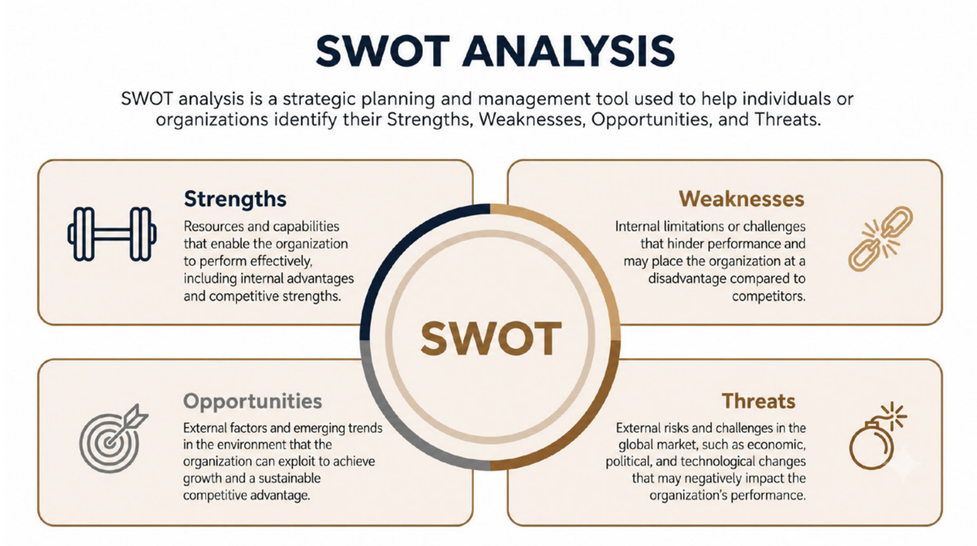
Through our assessments, we identify hazards, analyze the likelihood and impact of potential incidents, and promptly plan necessary preventive measures.

Risk and Opportunity Management

We conduct risk and opportunity assessments during the establishment and update of our management systems, taking into account the organizational context and the expectations of relevant stakeholders.

In all our processes, we use SWOT analysis to identify our strengths, areas for improvement, opportunities, and threats. Based on these analyses, we establish business plans and target monitoring mechanisms.

All risks and opportunities affecting environmental issues and energy performance are evaluated on a process basis by the relevant process owners. Necessary preventive actions are implemented in line with risk analyses and action plans, and all evaluations are updated at regular intervals. High-priority issues are addressed in Management Review Meetings.



Business Ethics and Transparency

As Vanelli, we adopt business conduct and transparency as fundamental principles within our sustainability approach.

Within our Social Compliance Policy, management commitments are shared on topics such as Forced Labor, Child Labor, Discrimination, Working Hours and Compensation, Abuse and Harassment, Freedom of Representation (Association), Ethical Business Conduct, Occupational Health and Safety, Environment, Employee Relations, Supplier Relations, Stakeholder Relations, and Management Systems. (See Vanelli Textile Corporate Website – Vanelli)

n accordance with the BSCI and SEDEX standards included in our certifications, we undergo periodic compliance audits conducted by accredited organizations.

As Vanelli, we act with a fair and honest trade approach and ensure full compliance with ethical rules and legal regulations in all business processes.

Our company adopts a zero-tolerance policy towards bribery and corruption. All employees and business partners are expected to avoid unethical gain attempts, and our Anti-Bribery and Corruption Policy is shared through internal trainings and relevant notice boards.

We are committed to creating a working environment that respects human rights and ensures fair working conditions. We apply a zero-tolerance policy against child labor, forced labor, and discrimination, and provide equal rights and opportunities to all our employees. We fully comply with international standards and legal regulations regarding remuneration and working hours.

amfori BSCI Code of Conduct

Our enterprise agrees to respect the following labour principles set out in the amfori BSCI Code of Conduct.

amfori BSCI Principles

The Rights of Freedom of Association and Collective Bargaining
Our enterprise respects the right of workers to form unions or other kinds of workers' associations and to engage in collective bargaining.

Fair remuneration
Our enterprise respects the right of workers to receive fair remuneration.

Occupational health and safety
Our enterprise ensures a healthy and safe working environment, assessing risk and taking all necessary measures to eliminate or reduce it.

Special protection for young workers
Our enterprise provides special protection to any workers that are not yet adults.

No bonded labour
Our enterprise does not engage in any form of forced servitude, trafficked or non-voluntary labour.

Ethical business behaviour
Our enterprise does not tolerate any acts of corruption, extortion, embezzlement or bribery.

No discrimination
Our enterprise provides equal opportunities and does not discriminate against workers.

Decent working hours
Our enterprise observes the law regarding hours of work.

No child labour
Our enterprise does not hire any worker below the legal minimum age.

No precarious employment
Our enterprise hires workers on the basis of documented contracts according to the law.

Protection of the environment
Our enterprise takes the necessary measures to avoid environmental degradation.

amfori BSCI Approach

Code Observance
Our enterprise is obliged to protect workers' rights as mandated by the law and the amfori BSCI Code.

Workers' Involvement and Protection
Our enterprise keeps workers informed about their rights and responsibilities.

Supply Chain Management and Cascade Effect
Our enterprise uses the amfori BSCI Principles to influence other business partners.

Grievance Mechanism
Our enterprise provides a system to collect complaints and suggestions from employees.

www.amfori.org

amfori BSCI
Trade with purpose

As Vanelli, in line with our sustainability commitment and within the scope of continuous improvement of our environmental performance, we have been transparently assessing our environmental impacts through the HIGG FEM (Facility Environmental Module) every year since 2022 and sharing our performance with our stakeholders.

Our 2025 reported sustainability performance data, including energy and water consumption, waste management, air emissions, and chemical usage, has been verified through a successfully completed Verification Audit, demonstrating our compliance with international standards.

Certificate of Completion 2025

Hereby certifies that

Vanelli Tekstil San. Tic. A.S.

Has completed HIGG FEM VERIFICATION

Worldly ID: 158745

OS ID: TR2021159PWWMD9

Cascale

Higg Index

Cascale certifies that the facility named above utilizes the Higg Index to measure and grow its sustainability practice.

Assessment Scope: As identified in Higg FEM Verification Protocol.

Verifying Body: Leadership & Sustainability

Harsh Saini

Harsh Saini
Interim Chief Executive Officer
Cascale

Information Security Policy

Within Vanelli, in line with our risk-based approach to business processes, we carry out activities regarding information security by considering confidentiality, integrity, and availability dimensions in documents/processes used within the organization, as well as communication and information flow between individuals or departments.

We ensure that the data of our customers/business partners is evaluated within the scope of the Personal Data Protection Law (KVKK), and that development activities regarding the requirements of the law are detailed when necessary.

By establishing and maintaining an Information Security Management System infrastructure based on the ISO 27001 standard, we ensure the security of all information used and circulated within our company, and we minimize potential risks and their impacts in processes that are critical for information security and business continuity.

Sustainable Design

We believe that sustainability should be integrated into design from the very beginning and that sustainability should be ensured in a holistic manner throughout the product lifecycle and value chain.

In order to minimize the negative and harmful environmental impacts of our industry, we place importance on the efficiency and effectiveness of resources, production, systems, processes, and operations.

Sustainable design starts with sustainable materials. In this context, being aware of the scarcity of the Earth's resources, we primarily prefer natural and recyclable materials that are respectful to nature.

By reducing the use of natural resources, we remove unnecessary components from product design with a sustainable design perspective.

By focusing on system optimization, we simplify our processes and combine similar processes. We focus on sustainability in design, setting long-term continuity, self-sufficiency, and minimum waste generation as our goals.

We continue to create value with a sustainability-oriented design approach. With this perspective, we are turning towards recyclable raw materials at the design stage. In our yarn purchases, which are the main raw material of our production, we are increasing our GRS rates every year.

2023	2024	2025
%10	%10,5	%12

Our Design Center

We work to develop high-quality products that enrich people's lives. Our products reflect our commitment to color, quality, simplicity, and innovation. We continuously enhance the aesthetic, technological, and functional aspects of textiles.

Our product development approach is defined by collaboration, curiosity, knowledge sharing, responsibility, and respect for the environment. Our work is never truly finished; creating textile inspirations means continuous development.

In our Design Center in Bursa, with a team of 25 designers and engineers, we design and develop products that combine aesthetics, functionality, and high added value.

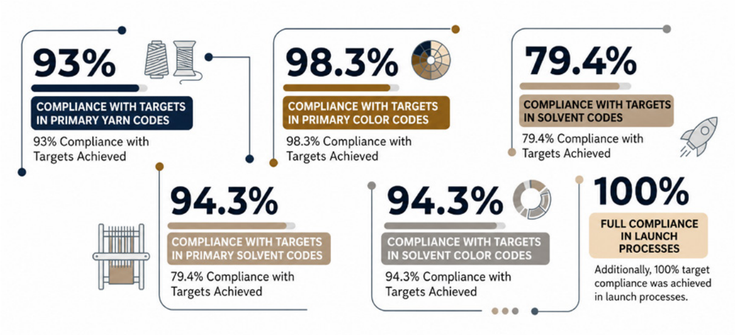
With our long-standing experience, we closely follow fashion trends and bring customer expectations together with creative and original solutions.

At the same time, we consider developing innovative and environmentally friendly products as part of our responsibility and integrate a sustainable design approach into all our processes.

Lean 24

Vanelli Tekstil develops projects aimed at increasing process efficiency and optimizing resource utilization in line with its sustainable production approach.

Within the scope of the Lean 24 project, product and color variety was optimized, and the stock structure was simplified, thereby increasing operational efficiency. Through reductions made at yarn, warp, and color levels, stock complexity was significantly decreased and sustainable inventory management was strengthened.



With this transformation, unnecessary inventory burden was reduced, resource usage was optimized, and contribution was made to sustainable production targets.

Sustainable Production

Based on the principle of sustainable production, we carry out a balanced and long-term production process in environmental, social, and economic terms.

In this context, while we strive to prevent any kind of waste generation that may occur during production stages, we also make efforts to increase the efficiency of our resources, prevent environmental degradation, improve the quality of our products, and promote a sustainable structure.

Our expertise covers all processes from yarn dyeing and preparation, weaving, fabric dyeing, finishing, pleating, digital and screen printing to finished products. Our wide range of services enables us to offer a diverse range of products on a global scale, from residential living spaces to contract projects.

Yarn Preparation

In yarn doubling and preparation processes, we minimize waste generation by adopting methods that increase raw material utilization efficiency with our technological machinery. In addition, we reduce our environmental impact by prioritizing sustainable raw materials such as recycled and organic yarns.

With the optical sensor added to our yarn winding machines, we detect yarn defects at an early stage and reduce our waste rates. This ensures less waste and more efficient production.

By adding an additional creel structure to our fancy yarn machine, machine efficiency has been increased, unit kg production times have been reduced, and consequently energy consumption has been lowered. This improvement has strengthened sustainable production performance by enabling higher production with lower resource consumption.

Yarn Dyeing

With a total of 10 yarn dyeing machines, we have a capacity of 200,000 kg/month. With our state-of-the-art dyeing machine park, we are able to perform dyeing in capacities ranging from 2 kg to 400 kg. Our facility is capable of dyeing cotton, linen, viscose, polyester, FR polyester, wool, acrylic, and their blends. Dyeing processes are managed with advanced automation systems, and all chemicals and dyes are automatically dosed into the dyeing machines.

With our expertise in color, we pursue excellence in textile design.

We possess unmatched production capability from yarn to fabric. We love what we do, creating interior experiences through fabrics. By developing our own yarns and colors, we are able to offer a wide yarn library.

200.000kg/month	Dyeing Capacity

Weaving

We transform yarn into finished fabric through weaving. With our 128 weaving looms and high-tech weaving machines with a capacity of 345,000 meters, we operate one of the most advanced factories in the world.

By using efficient production techniques and utilizing renewable energy sources through our energy management systems in our production processes, we focus on reducing emissions and lowering our carbon footprint.

128	Weaving Looms
345.000mt	Weaving Capacity

Fabric Dyeing

With a total of 15 fabric dyeing machines, we have a capacity of 180,000 kg/month. With our state-of-the-art dyeing machine park, we are able to perform dyeing in capacities ranging from 5 kg to 500 kg. Our facility is capable of dyeing cotton, linen, viscose, polyester, FR polyester, nylon, wool, acrylic, and their blends. Dyeing processes are managed with advanced automation systems, and all chemicals and dyes are automatically dosed into the dyeing machines.

Our company adopts innovative and sustainable solutions that minimize environmental impacts in fabric dyeing processes. We increase resource efficiency by using low liquor ratio and advanced dyeing technologies that maximize water and energy savings in dyeing operations. By preferring eco-friendly dyes free of heavy metals and certified chemicals, we protect both employee health and the ecosystem.

With improvements applied in single-bath dyeing and washing processes, water consumption is kept at a minimum level. As a result of these actions, 11% water savings have been achieved..

15	Fabric Dyeing Machines
180.000kg/ay	Dyeing Capacity

Printing

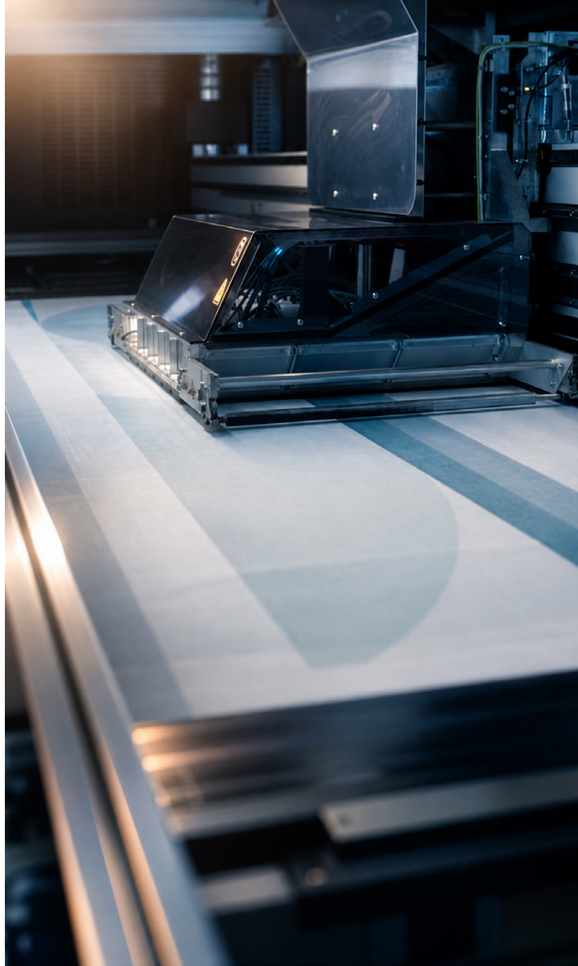
Regardless of the material, our world-class equipment is capable of delivering the sharpest printing quality available today. Natural or synthetic, long or short production runs, from a few thousand meters to modest print orders—Vanelli has the flexibility, machinery, and capacity to fulfill any conceivable order.

With our wide range of printing machines, we have a monthly printing capacity of 200,000 to 250,000 meters. Our operation is capable of applying devoré (burn-out), disperse pigment, reactive, and foil printing for both wide and narrow fabrics, as well as digital printing on polyester using various techniques.

With a monthly capacity of 100,000 meters, we continue our digitalization with mixed-ground digital pigment printing on fabrics ranging from 330 cm to 150 cm, and 5 transfer sublimation printing lines.

We work with a wide range of printing substrates, including cotton, linen, polyester, FR, Trevira CS, and recycled fabrics, from lightweight fabrics to heavy curtain and upholstery fabrics.

250.000mt	Print Capacity



Finishing

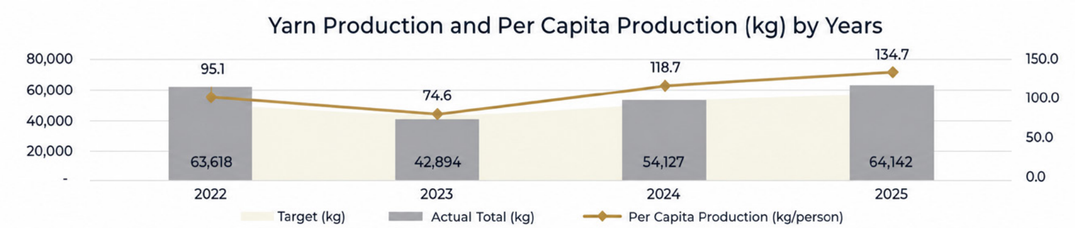
With a monthly capacity of 2,000,000 meters, we are able to carry out finishing processes for all types of fabrics ranging from 150 cm to 340 cm. In addition to these machines, with our Küsters wide-width fabric washing machines in our facility, we are capable of performing finishing processes for all kinds of fabrics.

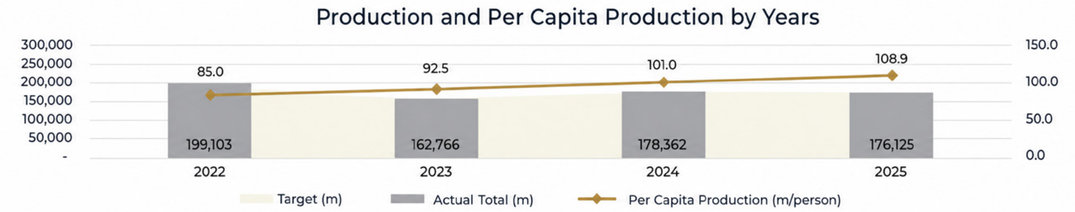
With our advanced machinery, we are able to perform a wide range of finishing processes such as cutting, brushing, coating, hot pressing, calendering, sanforizing, crushing, Biancalani, stonewash, and pleating. We also offer various coating applications including stain-resistant, flame-retardant, anti-microbial, and many more.

2.000.000 mt	Finishing of all types of fabrics 150 - 340 cm fabric finishing range

Production Efficiency and Resource Savings

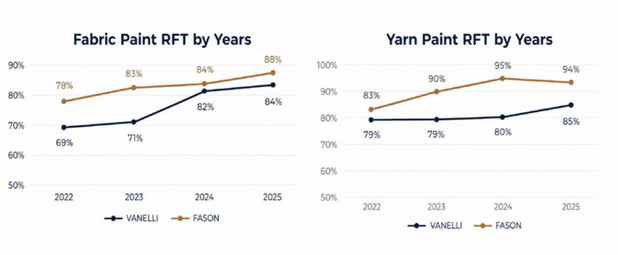
The increase in efficiency in production units has played a critical role in directly reducing resource consumption. In the weaving department, the increase in per capita production from 101 m in 2024 to 108.9 m in 2025 has enabled higher output within the same working hours, thereby minimizing the energy and overhead burden per unit product. A similar momentum has been observed in the yarn production unit; the increase in per capita production from 118.7 kg in 2024 to 134.7 kg in 2025 has strengthened operational sustainability in raw material processing. These capacity increases directly contribute to reducing the overall carbon footprint by enabling higher production in a shorter time.





Environmental Impact in Dyehouse and Quality Processes

Improvements achieved in RFT (Right First Time) values within the dyehouse unit are one of the most concrete indicators of sustainability. Successfully completing dyeing processes on the first attempt prevents water, chemical, and energy waste resulting from reprocessing. This reduces wastewater load while optimizing the chemical cycle. On the quality side, improvements in the 3A, 4A, and 5A quality classes ensure that products leaving the production line reach the highest standards, thereby reducing waste rates. Less waste means lower raw material consumption and a more efficient production cycle.



Raw Material Management and Circular Efficiency

Thanks to strategic planning and production alignment, the significant reduction in yarn inventory supports both financial and environmental sustainability. Optimizing stock levels reduces the energy demand of storage areas and prevents quality losses caused by prolonged raw material waiting times. This efficiency-oriented approach ensures that resources are used only when needed and in the most efficient way, fully aligning with the company's sustainable production objectives.

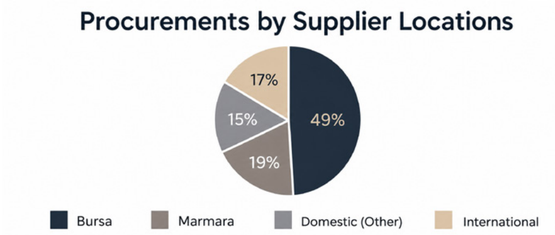
Sustainable Supply Chain Management

Vanelli aims to reduce environmental and social impacts throughout the supply chain, promote sustainability principles, and create a sustainable value chain by collaborating with suppliers. Through sustainable supply chain management, we consider sustainability criteria in processes such as supplier selection, evaluation, training, collaboration, and performance monitoring.

In our relationships with suppliers, we define our obligations in compliance with laws and ensure mutual benefit by supporting not only our own development process but also the development of our suppliers.

Through sustainable supply chain management, we aim to reduce the environmental, social, and economic impacts of our suppliers across the supply chain, ensure the adoption of sustainability principles, and establish a sustainable value chain by collaborating with our suppliers within the framework of the amfori BSCI Code of Conduct.

As Vanelli, we care about the economic, social, and environmental development and improvement of the regions in which we operate and the community to which we belong. In this context, supporting local development efforts, the efficient and sustainable use of local resources, supporting local businesses, job creation, and improving the quality of life of local communities are among our objectives.



In 2025, our total procurement volume exceeded 12.5 million Euros, of which 49% was managed within the borders of Bursa. In this way, we contribute to the development of our city while also ensuring lower-emission procurement processes.

Vanelli Supply Management Principles

Environmental Performance

We encourage our suppliers to reduce their environmental impacts when sourcing materials and services. These include energy efficiency, water usage, waste management, and carbon footprint.

Social Responsibility

We monitor compliance with social responsibility principles such as labor rights, occupational safety, and respect for human rights within the supply chain. We support ensuring fair working conditions and combating child labor.

Economic Development

We encourage our suppliers to contribute to economic development. This includes investing in local economies, supporting small businesses, and adopting fair trade practices.

Sustainability-Oriented Improvements in Import Operations

Our company has implemented significant improvements in import and logistics processes in line with its sustainability goals, aiming to increase operational efficiency and reduce environmental impacts.

Previously, our import operations were carried out through a storage facility located in the Gemlik Free Zone. In this model, products were first unloaded at this warehouse and then transferred to the Vanelli production facility via partial shipments. However, this structure resulted in additional transportation and time loss. For this reason, the use of the warehouse in the Gemlik Free Zone has been discontinued. Instead, we have started working with a private bonded warehouse located approximately 2 km from the Vanelli facility. Within this new model, imported goods are directly directed to this bonded warehouse and dispatched to the production facility based on demand planning. With this change:

- Transportation distances and associated carbon emissions have been reduced,
- Time and cost advantages have been achieved.

In addition, within the scope of sustainable supply chain management, improvements have also been made in import processes from Far East, particularly China-based suppliers. While previously purchases from different suppliers were shipped separately, under the new system these loads have been consolidated as much as possible into 20-foot and 40-foot containers. In this way:

- Repetitive transportation operations on the same route have been reduced,
- Efficiency in logistics operations has been increased,
- Carbon footprint has been reduced,
- Transportation costs have been optimized.

All these practices support our transition to a more efficient, environmentally friendly, and integrated import and logistics structure as part of our sustainability approach.

Digital Transformation

By adopting digital transformation as a priority, we aim to increase efficiency, improve customer experience, and gain competitive advantage by using technology at every stage of our business processes. Within this framework, we invest in innovative technologies such as customer-oriented digital platforms, smart supply chain management, and digitalization in production, while strengthening our sustainability-focused approaches.

Activities and Planned Initiatives in Line with Vanelli's Digitalization Goals:

The entire order network has been transitioned to be managed digitally through the Vanelli Virtual Showroom and ERP portal.

As of 2024, yarn simulation has been completed.

As of 2025, the transition to fabric simulation is targeted.

Product presentation through 3D and virtual reality technologies is planned.

Work on integrating virtual try-on technology is ongoing.

With Vanelli VR, the development of virtual reality infrastructure and the creation of virtual fair experiences are targeted.

The launch of international e-commerce operations is planned, making Vanelli products available in global markets.

In the weaving department, digital screens have been installed for each machine set showing the reasons for loom stoppages. In this way, weaving production personnel can instantly identify machine downtime, take actions regarding stoppages, reduce waiting times, and contribute to more efficient production.

Certificates

Scan the QR code for details of our certifications.

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Natural Resource Consumption Improvement Projects Energy Management 2024–2025

Electric 2024–2025

MPLEMENTATION DATE	Project / Activity Name	Description	Electricity Consumption (before) [kWh/day]	Electricity Consumption (after) [kWh/day]	Electricity Savings [kWh/year]
2024	Main Factory Roof – Solar Power Plant (GES)	A rooftop solar power plant was installed and commissioned at the main factory.			1,182,996
2024	Replacement of air valves	Existing Tork brand air valves used at loom inlets in the main factory were replaced with SMC brand valves.	688	233	5,460
2024	Adjustment in air pressure supply systems	By providing the air demand of the Titan-5 device in the laboratory with a separate piston compressor, existing compressors in the main compressed air system were operated at 0.5 bar lower set pressure.	87,430	83,730	44,400
2024	Process improvement	Process improvements in dyehouse operations / single-bath dyeing process, reducing process durations.	0.39	0.34	48,115
2025	Nozzle change in looms	Low-energy consumption nozzles were replaced with existing ahtapot nozzles in the looms at the main factory.	20,860 l/min	12,880 l/min	44,815
2025	LED lighting replacement	110 fluorescent lighting units in the main factory were replaced with LED lighting.	4,873	2,402	24,710
2025	New generation compressor purchase	An old, low-efficiency and high-energy-consuming compressor was replaced with a new, low-energy-consumption model in the branch factory.	65,520	33,393	32,127
2025	New generation compressor purchase	An old, low-efficiency and high-energy-consuming compressor was replaced with a new, low-energy-consumption model in the main factory.			
2025	LED Fixture Replacement	110 fluorescent light fixtures were replaced with LED lighting at the main factory.	4,873	2,402	24,710

Natural Gas 2024–2025

IMPLEMENTATION DATE	Project / Activity Name	Description	Natural Gas Consumption (before)	Natural Gas Consumption (after)	Natural Gas Savings
2024	Process improvement	Process improvements in dyehouse operations / single-bath dyeing process, reducing process durations.	8.09	7.51	558,136
2025					

Water 2024-2025

IMPLEMENTATION DATE	Project / Activity Name	Description	Water Consumption (before)	Water Consumption (after)	Water Savings [m³/year]
2024	Recovery of washing water	Improvement in the softening system enabling recovery of washing water and salt consumption savings			133,785
2024	Process improvement	Process improvements in dyehouse operations / single-bath dyeing process, reducing process durations.	10,356	9,864	5,904
2025					

VANELLI ENERGY CONSUMPTION

WEAVING CONSUMPTIONS				DYEHOUSE CONSUMPTIONS		
JANUARY	341.377	123.722		**JANUARY**	292.932	161.0258
FEBRUARY	422.121	179.816		**FEBRUARY**	3725.06	213.2448
MARCH	384.330	142.406		**MARCH**	351.134	205.3211
APRIL	336.468	142.416		**APRIL**	322.060	175.7717
MAY	364.547	106.028		**MAY**	377.033	201.6748
JUNE	284.745	85.812		**JUNE**	326.218	165.1296
JULY	334.694	90.344		**JULY**	367.721	167.9375
AUGUST	429.711	116.348		**AUGUST**	410.684	201.2896
SEPTEMBER	388.438	101.027		**SEPTEMBER**	392.516	208.1248
OCTOBER	428.869	91.015		**OCTOBER**	346.217	191.8935
NOVEMBER	417.036	95.611		**NOVEMBER**	353.925	201.4365
DECEMBER	409.828,	136.777		**DECEMBER**	347.829	203.4783
TOTAL	4.542.169	1.411.322		**TOTAL**	4.260.781	22.963.280

VANELLI GREENHOUSE GAS INVENTORY

Scope	GREENHOUSE GAS EMISSION RESULTS COMPARISON				2025 tCO2eq		
	Category	Emission Type	Emission Source	Location			
1	1.1 Stationary Combustion Direct Emissions	Stationary Combustion	Natural Gas	BRANCH	4,245.442	4,624.92	4,624.92
	1.1 Stationary Combustion Direct Emissions	Stationary Combustion - Generator	Diesel	HEAD OFFICE	260.458		
	1.2 Mobile Combustion Direct Emissions	Mobile Combustion - On Road	Diesel	HEAD OFFICE	1.785		
	1.2 Mobile Combustion Direct Emissions	Mobile Combustion - On Road	Gasoline	BRANCH	0.365		
	1.4 Fugitive Emissions from Anthropogenic Systems	Fugitive Emissions	Refrigerant Gas Leaka	-	64.663		
	1.4 Fugitive Emissions from Anthropogenic Systems	Fugitive Emissions	Fire Suppression Systen	-	34.320		
	1.4 Fugitive Emissions from Anthropogenic Systems	Fugitive Emissions		-	17.836		
2	2.1 Purchased Electricity Emissions	Purchased Electricity		BRANCH	1,883.265	3,890.90	**0.00**
				HEAD OFFICE	2,007.639		
3	3 Other Indirect Emissions	WTT-All Fuels		-	750.103	1,893.62	1,893.62
	3.1 Indirect Emissions from Transport and Distribution (Upstream)	Upstream Transport and Distribution		-	172.848		
	3.2 Indirect Emissions from Transport and Distribution (Upstream)	Upstream Transport and Distribution		-	807.572		
	3.3 Indirect Emissions from Business Travel	Business Travel		-	127.546		
	3.5 Employee Commuting Emissions	Employee Commuting		-	35.550		
4	4.1 Indirect Emissions from Purchased Materials	Raw Materials		-	10,303.67	10,366.23	10,366.23
	4.1 Indirect Emissions from Purchased Materials	Water Supply		-	34.067		
	4.3 Indirect Emissions from Solid and Liquid Waste	Wastewater Treatment		-	25.033		
	4.3 Indirect Emissions from Solid and Liquid Waste	Waste		-	2.538		
	4.3 Indirect Emissions from Solid and Liquid Waste	Waste Transport		-	0.919		
	4.4 Indirect Emissions from Leased Assets	Use of Leased Assets		-	0.000		
5	5.3 End-of-Life Treatment of Sold Products	End-of-Life Treatment of Sold Products		-	206.96	206.96	206.96
6	6 Other Indirect Emissions	Electricity Transmission & Distribution		-	198.07	198.07	198.07
Grand Total						21,180.708	**17,289.80**

VANELLI HAZARDOUS WASTE QUANTITIES

HEADQUARTERS		
Waste Type	**Non-Hazardous Waste**	**Hazardous Waste**
Medical Waste	6	D9
Contaminated Packaging (15 01 10)	1,038	R12
Organic Solvents and Sludges (08 01 11)	457	R12
Industrial Waste (15 02 02 / 16 05 06 / 20 01 21 / 20 01 35)	613	R12
TOTAL	2,114	-
Fluorescent Lamps (20 01 21)	20	-
Electrical and Electronic Equipment (20 05 35)	100	-
TOTAL	3,883	-

BRANCH		
Waste Type	**Non-Hazardous Waste**	**Hazardous Waste**
Medical Waste	1	D9
Contaminated Packaging (15 01 10)	9.556	R12
Industrial Waste (15 02 02 / 08 01 21 / 04 02 16 / 16 05 06 / 20 01 21 / 16 07 08 / 08 03 17)	670	R13
TOTAL	7.938	-

VANELLI NON-HAZARDOUS WASTE QUANTITIES

Location	Waste Type	Quantity (kg)	Waste Treatment Method
Head Office	Plastic Bobbin	15.640	R12
Branch	Plastic Bobbin	14.860	R12
Head Office	Plastic Bobbin with Yarn Residue	24.600	R12
Branch	Plastic Bobbin with Yarn Residue	21.320	R12
Head Office	Paper	71.700	R12
Branch	Paper	65.460	R12
Head Office	Nylon	5.840	R12
Branch	Nylon	9.440	R12
Head Office	Cotton Waste and Fabric Offcuts	192.540	R12
Branch	Cotton Waste and Fabric Offcuts	75.400	R12
Head Office	Pallets	19.220	R12
Branch	Pallets	13.700	R12

VANELLI WATER CONSUMPTION

Date	Dyehouse			Head Office Building		
	Domestic Water (Grade 1) (m^3)	Process Water (Grade 2) (m^3)	Bottled Water (L)	Domestic Water (Grade 1) (m^3)	Process Water (Grade 2) (m^3)	Bottled Water (L)
01.01.2025	417	10.367	0	882	2	0
01.02.2025	484	11.560	23	965	0	23
01.03.2025	493	11.791	0	1.077	0	0
01.04.2025	499	11.529	13	1.104	0	13
01.05.2025	507	13.038	40	1.347	0	40
01.06.2025	482	13.327	26	1.480	0	26
01.07.2025	442	14.066	60	1.918	169	60
01.08.2025	536	18.319	60	2.212	148	60
01.09.2025	493	13.690	0	1.273	58	0
01.10.2025	503	13.426	60	901	0	60
01.11.2025	513	14.423	0	980	0	0
01.12.2025	465	11.396	0	801	0	0
Total (m^3)	5.834	156.932	282	14.940		282

Total Blue Water Footprint	178.319,82	m^3/year

DYEHOUSE GREY WATER FOOTPRINT

Main Pollutants	Value	Unit	Maximum Limit	Unit	Pollutant Load	Unit	Grey Water Footprint	Unit
Chemical Oxygen Demand (COD)	2172	mg/L	2750	mg/L	56,775.01	kg/day	98,226.66	m^3/day
Total Suspended Solids (TSS)	26	mg/L	880	mg/L	1,780.46	kg/day	2,084.85	m^3/day
Oil and Grease	160	mg/L	132	mg/L	2,366.92	kg/day	-84,532.86	m^3/day
Other Chemicals								
Sulfate	62	mg/L	1870	mg/L	2,690	kg/day	1,487.83	m^3/day
Total Phosphorus	14	mg/L	27.5	mg/L	60	kg/day	4,444.44	m^3/day
Total Kjeldahl Nitrogen (TKN)	17	mg/L	110	mg/L	6.5884	kg/day	70.84	m^3/day
Total Cyanide ($T.CN^-$)	0.009	mg/L	1.1	mg/L	0.137	kg/day	125.56	m^3/day
Fluoride (F^-)	0.71	mg/L	16.5	mg/L	0.003	kg/day	0.17	m^3/day
Phenol	0.5	mg/L	195.15	mg/L	20.000	kg/day	102.75	m^3/day
Metals								
Chromium (VI) (Cr^{6+})	0.009	mg/L	0.55	mg/L	0.084	kg/day	155.98	m^3/day
Total Chromium (Cr)	0.009	mg/L	3.3	mg/L	0.084	kg/day	25.64	m^3/day
Total Lead (Pb)	0.009	mg/L	2.2	mg/L	0.03	kg/day	15.41	m^3/day
Total Cadmium (Cd)	0.009	mg/L	0.11	mg/L	0.01	kg/day	83.55	m^3/day
Total Mercury (Hg)	0.009	mg/L	0.055	mg/L	0.002	kg/day	36.69	m^3/day
Total Copper (Cu)	0.09	mg/L	3.3	mg/L	0.084	kg/day	26.29	m^3/day
Total Zinc (Zn)	0.13	mg/L	22	mg/L	0.169	kg/day	7.72	m^3/day
					Total Grey Water Footprint		22,361.52	m^3/day

HEAD OFFICE BUILDING GREY WATER FOOTPRINT

Main Pollutants	Value	Unit	Maximum Limit	Unit	Pollutant Load	Unit	Grey Water Footprint	Unit
Chemical Oxygen Demand (COD)	254	mg/L	2750	mg/L	56,775.01	kg/day	22,746.40	m^3/day
Total Suspended Solids (TSS)	208	mg/L	880	mg/L	1,780.46	kg/day	2,649.49	m^3/day
Oil and Grease	25	mg/L	132	mg/L	2,366.92	kg/day	22,120.75	m^3/day
Other Chemicals								
Sulfate	61	mg/L	1870	mg/L	2,690	kg/day	1,487.01	m^3/day
Total Phosphorus	3.1	mg/L	27.5	mg/L	60	kg/day	2,459.02	m^3/day
Total Kjeldahl Nitrogen (TKN)	9.9	mg/L	110	mg/L	6.5884	kg/day	66.00	m^3/day
Total Cyanide ($T.CN^-$)	0.009	mg/L	1.1	mg/L	0.137	kg/day	125.56	m^3/day
Fluoride (F^-)	0.29	mg/L	16.5	mg/L	0.003	kg/day	0.17	m^3/day
Phenol	0.5	mg/L	195.15	mg/L	20.000	kg/day	102.75	m^3/day
Metals								
Chromium (VI) (Cr^{6+})	0.009	mg/L	0.55	mg/L	0.084	kg/day	155.98	m^3/day
Total Chromium (Cr)	0.009	mg/L	3.3	mg/L	0.084	kg/day	25.64	m^3/day
Total Lead (Pb)	0.009	mg/L	2.2	mg/L	0.03	kg/day	15.41	m^3/day
Total Cadmium (Cd)	0.009	mg/L	0.11	mg/L	0.01	kg/day	83.55	m^3/day
Total Mercury (Hg)	0.009	mg/L	0.055	mg/L	0.002	kg/day	36.69	m^3/day
Total Copper (Cu)	0.02	mg/L	3.3	mg/L	0.084	kg/day	25.73	m^3/day
Total Zinc (Zn)	0.14	mg/L	22	mg/L	0.169	kg/day	7.72	m^3/day
Total Grey Water Footprint							52,107.67	m^3/day

NOTES

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